



MC-Dur GF Sheets

Surface-bonded, standard modulus glass-fiber sheets for structural reinforcement

Product Properties

- Unidirectional glass fiber sheets
- High Tensile strength, small cross-section and low structural height.
- Flexible enough to apply in any shape.
- High efficiency, low weight, Easy application.
- Optimized utilization of mechanical properties.
- Economical, time saving and labor saving.

Areas of Application

- Subsequent reinforcement of structural components made of reinforced concrete, pre-stressed concrete, masonry and wood.
- Subsequent restriction of crack widths
- Sheathing of pillars and beams

Application

Preliminary Inspection

Prior to application the actual state of the structure to be reinforced must be determined and the application requirements for the process must be verified by the structural engineer in charge with proper structural auditing of the structure. The structural analysis is carried out in accordance with Standard Guidelines.

Performance of work

Application and monitoring are carried out by qualified staff with an additional certificate for application of GF Sheets issued by MC-Bauchemie.

Substrate Preparation

All substrates to be reinforced must be prepared by suitable manner, e.g. granulate blasting. The surface must be sound, dry (residual moisture $\leq 6\%$) and free from any dust and grease. Before application of the GF-Sheets the evenness of the concrete surface is to be verified. The surface can be levelled (roughness < 1.0 mm) with the levelling mortar. If the GF-Sheets are applied around exterior edges, the edges must be rounded beforehand. The minimum radius is 2.5cm.

All the Surface should be repaired by MC Range Micro concrete, if structural Jacketing system is required before application of GF-Sheets. For Patch repair MC range epoxy system or Nafufill Range Repair Mortar system should be recommended before application of FRP system. All the Pin holes, bug holes should be Filled and levelled by using MC-Dur Range putty.

Application

For GF-Sheets with more than 400gsm fiber, the application should be in wet application method. For wet application system **MC-Carbosolid® 1209** should be applied on the substrate as a primer and entire GF-Sheet should be impregnated manually with **MC-Carbosolid® 1209 TX**. Afterwards the GF-Sheets are pressed to achieve 100% bonding with the substrate using a lamination roller or similar tool and then coated with **MC-Carbosolid® 1209 TX**, applied by roller.

Care must be taken during application that the Glass fibers are completely embedded in the adhesive. If applied in several layers, the subsequent layer of GF-Sheets is pressed into the fresh adhesive and afterwards coated again with **MC-Carbosolid® 1209 TX**.

If used on surfaces exposed to weathering the GF-sheets must be protected against direct sun by application of UV resistance surface protection system.

General information

Higher temperatures shorten while lower temperatures extend all indicated times, As a general rule of thumb a temperature change of 10° C either halves or doubles the indicated pot life.



Technical Data For MC-CarbonFiber® GF Sheets

Characteristic	Unit	950/500	
		Value	Comments
Weight	g/m ²	950	As per ASTM D3801 with Tolerance ± 5%
Tensile Strength	N/mm ²	≥ 2600	
E-Modulus	kN/mm ²	≥ 72	
Elongation at Break	%	≥ 4.8	
Fiber Density	g/cm ³	≥ 2.5	
Fiber Thickness	mm	0.38	
Fabric Width	mm	500	As per ASTM D3774 with Tolerance ± 5 mm
Length of Roll	m	50	with Tolerance ± 0.5m

Product Characteristics for MC-CarbonFiber® GF Sheets

Type of product	Unidirectional Glass Fibers
Durability	Unlimited, provided proper storage
Colour	Black
UV Protection	MC Surface protection system
System products	MC-Carbosolid® 1209 TX Thixotropic Adhesives MC-Carbosolid® 1209 Normal Adhesive
Storage	Can be stored in dry conditions and protect from Direct Sunlight
Comments	Special width and length available on request.

Safety Advice

Please Take notice of the safety information and advice given on the packaging labels, safety information sheets and General Application Advice.

Note: - The information on this Data Sheet is based on our experiences and correct to the best of our knowledge. It is However, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our Data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are binding if given in written form. The accepted engineering rules must be observed at all times.

Edition: - MC/IND/190512, Some Technical Changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.